



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2327-3
Job Sheet 170264



Part No: D2327-3

Job Qty: 10 ea

Part Name: Spacer Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D IPP F 05.11.02 Removed 303 SS KJ/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/25/18	0.00	0.00	Start Up Machining		JB
100	Hardinge	10 pcs		1/26/18	0.00	1.02	Hardinge		
120	QC	10 pcs		1/26/18	0.00	0.00	QC8		FK 18-2-2
130	Packaging	10 pcs		1/26/18	0.00	0.00	Packaging3		SK
140	QC21-SA	10 Ea		1/26/18	0.00	0.00	QC21		DAS 21 9-88

DAS
23
9-89
WAGY

Part Op 100 - Turn per Folio FA232 and Dwg D2327
Descriptions: 130 - *****STOCK IN BASKET CELL*****

FEB 05 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0.375	2	37	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer Bushing	0.375Inches $\pm$ 0.010	0.385 0.365	Diameter	
2	Spacer Bushing	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
3	Spacer Bushing	1.750Inches $\pm$ 0.010	1.760 1.740		

Plex 1/12/18 11:32 AM dart.poulin.mario

DART
AEROSPACE
S038301

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Spacer Bushing

PART NO: D2327-3
Original Serial #: S038301
Revision:
Operation:
Change No:

Start up Operation 02/02/18

Job No: 170264